

Technical Data Sheet

Description:

Self-priming acrylic paint 2 in 1

Usage:

Fast-drying primer and top-coat (2 in 1) with universal use. Suitable for interior or exterior coating on steel construction, containers, conveyors, pipes, ceilings and soffits without a priming coat. The main advantage of the acrylic binder is a high colour stability and adhesion on surface. It can be applied by a roller, brush and airless- or airmix- spraying. The second layer can be applied by spraying after 45 minutes, for brush/roller is recommended apply the second layer after 16 hours.

Substrate:

Steel, zinc, aluminium, wood, mineral surfaces (floors)

Colours:

RAL

Specific gravity: (ČSN EN ISO 2811-1)

1,24 g/cm³

Solids: (ČSN EN ISO 3251)

by weight 66 %

by volume 52 %

Theoretical spreading rate: (ČSN EN ISO 23811)

undiluted paint			
40 µm DFT	10,5 m ² /kg	13,0 m ² /liter	95,2 g/m ²
80 µm DFT	5,3 m ² /kg	6,5 m ² /liter	190,4 g/m ²

To reach 40 µm DFT apply 77 µm undiluted paint. Practical spreading rate depends on application method and conditions, shape and roughness of the surface.

Drying: (ČSN 673052)

120 µm WFT, temperature 23 ± 2°C, relative humidity 50 ± 5%, outflow time 60s, ISO outflow cup 6 mm	surface dry (grade 1)	to touch (grade 3)	to manipulation (grade 4)
	45 minutes	6 hours	8 hours

Drying and recoatability time strongly depend on wet film thickness, temperature, humidity, ventilation and paint colour. Fully load and measure the coated film after 7 days, laboratory testing after 3 weeks of drying under the above conditions.

Gloss: (ČSN ISO 2813)

Semi-gloss 50 GU, angle-wise 60°, outflow time 60s, ISO outflow cup 6 mm

Supply viscosity:

Thixotropic liquid unmeasurable by ISO outflow cup type

Technical Data Sheet

Recommended dilution: (ČSN 673032)

	airless	brush/roller
thinner	PT 03	PT 03
by weight	1 %	8 %
by volume	1 %	11 %

Sagging: (ČSN EN ISO 16862)

temperature 23 ± 2°C, relative humidity 50 ± 5%	
outflow time 60s, ISO outflow cup 6 mm	no sagging 300 µm WFT

Application conditions:

The surface must be dry. The air, surface and paint temperature cannot decrease below +5°C during application and drying. Relative humidity cannot exceed 80%. The surface temperature must be at least 3°C above the dew point.

Surface preparation:

Remove oil, grease, salt and other contamination from the surface with a suitable detergent according to ČSN EN ISO 12944-4.

Steel surfaces: Abrasive blast-cleaning to Sa 2½, alternatively manual or mechanical cleaning to min. St 3 corresponding to ČSN EN ISO 8501-1.

Galvanized surfaces: For reaching the required adhesion of the paint to the new hot-dip galvanized surfaces, the surface must be treated with a solution of ammonia water, which is prepared by mixing 5l of water, 0,25l of ammonia water (25% concentration) and 25ml of detergent. The surface is washed with the prepared solution until a gray foam is formed. This is followed by washing the foam off with the clean water. The paint can be applied after the surface is completely dry. When using this method the paint can be applied directly to the new hot-dip galvanized surface without a base paint.

For galvanized and older hot-dip galvanized surfaces, the required adhesion of the paint is fixed by manual roughening and subsequent washing with the ecological cleaning agent CL 07.

Aluminium surfaces: For reaching the required roughness use the sweeping method by a non-metallic abrasive, alternatively mechanical sanding. At least clean the surface with a ecological cleaner CL 07.

Previously painted surfaces: If the type of old paint is not known, first check the compatibility test. Clean up the oil and grease with thinner or cleaner CL 07, roughen the surface with a grinder. Apply diluted paint in small area. If the surface is not cracked within 30 minutes, then the coating is completely cured and adherent, the paint can be used for renovation. Treat the corroded places with the recommended primary paint. Observe the compatibility of old and new paints if you are not check the compatibility test.

Wooden surfaces: The surface must be dry and cleaned of contamination, wax, grease, flaking and incoherent material. Fill cracks and holes with a stopper on wood. Sand all filled and glossy surfaces. Remove the residual dust by vacuum cleaning. In case of increased risks apply an insecticidal and an antifungal agent. As a renovation coating apply one or two layers of paint, as a priming coat of uncoated wood apply two or three layers according to the structure of wood. For reaching the highest quality gently sand the surface with a sandpaper Nr. 240 after every coat.

Mineral surfaces: Remove oil, grease, salt and other contamination from the surface with a suitable detergent, sanding or blast cleaning as needed. Remove the residual grit by brushing or vacuum cleaning. In case of highly strained systems it is necessary to test the solidity of the mineral surface. Observe the compatibility of preceding and subsequent paints when renovating previously painted surfaces.



AE 31

Technical Data Sheet

Application method:

Airless spraying, airmix spraying, brush or roller.. For airless spraying use the nozzle orifice of Ø 0.011" - 0.021", nozzle pressure: 120 - 180 bar, adjust the angle of application to the shape of the surface. For airmix spraying use the nozzle orifice of 1.5 - 2 mm, nozzle pressure: 3 - 4 bar. For application by brush/roller select appropriate equipment according to the paint type and viscosity.

Storage:

in the original unopened packaging at temperatures between +5°C and +25°C.

Packaging in kg:

0,7; 3,5; 10

Packaging of base 0100 in kg:

0,686; 3,43; 9,8

Packaging of base 0000 in kg:

0,56; 2,8; 8;

Notes:

DFT - dry film thickness
WFT - wet film thickness

MS - medium dry matter
HS - high dry matter

GU - Gloss Unit
KU - Krebs unit of viscosity

All information given in this technical data sheet are based on our best knowledge, laboratory test results and practical experience to the date specified below. According to the fact that the conditions of the product's use are out of our control, we can only guarantee the product quality itself. As a producer we cannot be responsible for damage arising from the use of the products without following above recommended instructions or for improper purposes. We reserve the right to change above specified information without prior notice. Always request the actual version of the product data sheet. This technical data sheet replaces all previously released. The validity of the data provided here will be terminated automatically after five years.

